Synthesis of Diphosphine Dioxides for Extraction of Actinides Using Supported Liquid Membranes Technology

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ABSTRACT

A recurrent method for synthesis of diphosphine dioxides to be used for extraction of actinides from acidic aqueous solution is described. Selective phosphonium salt formation and cleavage permits the stepwise introduction of different bridges between the phosphorus atoms as well as various chains on them. The influence of the structural parameters on liquidliquid extraction properties of plutonium, neptunium, and americium is studied. Plutonium and neptunium can be efficiently removed from radioactive contaminated liquid wastes, using the supported liquid membranes technology with the more lipophilic organophosphorus extractants. © 1996 John Wiley & Sons, Inc.

INTRODUCTION

Nuclear fuel reprocessing operations produce liquid wastes having medium level activity. These are treated by evaporation in order to concentrate their radioactivity into the smallest possible volume [1-3]. The greater part of these concentrates has to be disposed of in geological formations after embed-

ding with regard to their activity associated with long-life radionuclides (actinides, strontium, cesium, ...). Therefore, it would be desirable to remove these very long-life radionuclides from the contaminated liquid wastes before embedding. This would allow, on the one hand, the volume and the radiotoxicity of the wastes to be reduced, and, on the other hand, part of these decontaminated wastes to be directed to surface repositories. One chemical separation process could be coupled transport through supported liquid membranes (SLM) using specific carriers [4,5]. Organophosphorus compounds have an exceptional ability for the extraction of hard cations, particularly actinides, but monodentate organophosphorus compounds, even the most powerful ones, such as alkyl phosphine oxides, only extract actinides (IV), (VI) and, to a less extent (V), from low-acidity media. As bidentate extractants, such as carbamoylmethylphosphine oxides [6], diphosphine dioxides [7] and diphosphoramides [8], are able to remove actinides (III), our strategy to improve actinide extracting power, is to synthesize and use as extractants cyclic diphosphine dioxides.

We have noticed an increase of interest in the literature for phosphorylated macrocycles, particularly those containing a P–O–C [9], P–N–C [10], or P–S–C [11] linkage. Yet, there has been no specific interest in balancing their acidic hydrolysis sensitivity, since the heteroelements linked to the tetracoordinated phosphorus do not participate in complexation. The far more stable compounds having a P–C

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linkage have even created a widespread interest in metal extraction: phosphines are able to coordinate soft transition metals [12], and easy interconversion between oxidation states allows binding of hard metals by phosphine oxides [13]. Macrocycles of this type have been described, but specific methods of synthesis are used [14]. It would be of interest to develop a versatile synthetic method in order to design tailor-made ligands with predetermined numbers and types of donor atoms and ring sizes, wellfitted to extraction of specific metal cations.

RESULTS AND DISCUSSION

Application of the Recurrent Synthetic Method

The use of the recurrent method reported earlier [15] allows us to use a stepwise approach to linear or cyclic organophosphorus extractants that are more and more efficient, controlling the size, type of bridges between the phosphorus atoms, number, type, and position of heteroatoms, and number and type of side chains (Scheme 1).

As we obtain a range of diphosphine dioxides 3, 6, 9, the influence of the structural parameters (bridges between the two phosphoryls, side chains, and macrocyclic effect) on extractant properties can be studied. The recurrent method allows us to synthesize homologs of Lariat crown-ethers affording additional coordination sites in the side chains that can participate in the complexation of cations [16]. We have substituted one (6b'2) or two (6b2) phenyl groups by $-(CH_2)_2$ -OEt thanks to the nonspecificity of cleavage of the P–C bond in $bis(\beta$ -functional)phosphonium salt 5b2 (Scheme 2). The departure of the alkyl chain instead of the phenyl group and the substitution of the methoxy by an ethoxy group (certainly due to the formation of an intermediate vinylphosphonium salt) have also been pointed out and quantified by ³¹P NMR spectroscopy in the case of β -functional phosphonium salts 10 (Table 1, Scheme 3).

After chromatographic separation of the two compounds 6b2 and 6b'2, we can then appreciate the importance of one or two additional coordination sites.

Since the distance between the two phosphorus atoms overcomes any steric influence directing the alkaline hydrolysis toward one or other of the diastereoisomers, approximately equal proportions of pure cis- and trans-stereoisomers **9bc** and **9bt** are obtained after separation by silica column chromatography. The structure of each isomer has been determined by X-ray single-crystal analysis [17], the difference in NMR and IR spectra being very small. Moreover, though diastereoisomers **9cc** and **9ct** have not been separated, ³¹P NMR spectroscopy confirms that no diastereoselection phenomena can be seen. Nor is any steric influence noticed during the cyclization of the diphosphine **7b1**, and an equal proportion of cis- and trans-macrocyclic phosphonium salts 8b1c and 8b1t is obtained after cyclization. Alkaline hydrolysis, followed by chromatographic separation, leads to pure diastereoisomers 9b1c and 9b1t. Their structures have not been unambiguously determined, but we can assume by extrapolation of the results described before that the trans isomer is eluted first and therefore that 9b1c and 9b1t are, respectively, the cis- and trans-diastereoisomers (Scheme 4).

Extraction Results

The diphosphine dioxides obtained by the recurrent method (Table 2) have been first tested in liquid–liquid extraction. Since coefficients of distribution in extraction of neptunium [mainly (V)] were generally too low to be validly compared, discussion is thus based on the results obtained in the case of plutonium (IV) (Table 3). The results obtained are to be compared with those of monodentate ligands 15 and 16, and to CMPO 17, which has been considered until now to be the most powerful extractant of actinides [6].



A comparison of the compounds **6b1** and **9b1c** shows that the distribution coefficients D_{Pu} are increased by a factor of 2 when the extractant is cyclic (Table 3). Moreover, as explained by Myasoedov et al. [7], the extractant ability is generally higher for the compound in the cis position than for that in the trans position.

The compounds 3a/6a1, 3b/6b1, 3c/6c1, 9bt/9b1t, and 9bc/9b1c differ from the others only by the substituent: The replacement of the phenyl group by a less electronegative alkyl group increased the plutonium distribution coefficients. Another advantage of the long chain is that it results in a better solubilization of the extractant in nitrophenylhexylether (NPHE), the solvent commonly used in extraction studies (for instance, **6a1** is soluble in NPHE at a 10^{-2} M concentration, contrary to **3a**, which is insoluble at this concentration).

If we compare the acyclic compounds **3a**, **6b1**, **3c**, **6c1**, **6b2**, **6b'2**, and **6c2**, some tendencies can be observed: The replacement of a phenyl group by an ether substituent increased the extraction of plutonium, but the substitution of an alkyl by an ether substituent did not always increase the extraction ability of plutonium. Obviously, compounds with two ether substituents are more effective for the uptake of plutonium than those with only one ether substituent.

Examination of plutonium distribution coefficients shows that the substitution of a methylene group by an oxygen atom or a hydroquinone group



SCHEME 1 Application of the recurrent synthetic method.

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in the bridge linking the two phosphoryl groups improved the extraction of plutonium. The hydroquinone group leads to a more effective compound for the uptake of plutonium than the oxygen atom. Compounds containing simultaneously alkyl groups linked to phosphoryl groups and hydroquinone groups in the bridge are very effective plutonium extractants because of the combination of the two effects. For instance, **6c1** is a very effective compound for the extraction of plutonium as its distribution coefficient (D = 35) is higher than the coefficient obtained with CMPO. It must be noticed that only **9b1c**, a macrocyclic compound, is more efficient than the linear compound **6c1**. The distribution co-



SCHEME 2 Alkaline hydrolysis of a $bis(\beta$ -functional)phosphonium salt.

efficients for stripping of plutonium and neptunium, which are smaller than 0.07 and 0.05, respectively, should allow transport by use of the technology of supported liquid membranes.

Transport Experiments

Supported Liquid Membranes. The selective solvents used for extraction are often very expensive and thus limit the use of the techniques mentioned previously; work was therefore carried out in this

SCHEME 3 Alkaline hydrolysis of β -functional phosphonium salts 10.

study on the use of selective solvents with liquid membranes technology.

Supported liquid membranes (SLM) are made up of two-aqueous phases separated by an organic phase. The aqueous phase, called the feed phase, contains the radioelements to be extracted by means of the organic phase. These are then carried to the other aqueous phase, called the stripping phase. The organic phase, constituted by an extractant dissolved in a diluent, impregnates a microporous support placed between the aqueous phases. The driving force of the process is attributable to the difference of the nitrate concentrations in the feed phase [NaNO₃ (4 M), HNO₃ (1 M)] and in the stripping phase (no nitrate). The transport mechanism that takes place is called co-transport, as the cation and the extractant transit through the membrane in the same direction.

The use of neutral carriers, such as a phosphine oxide, leads to the coupled co-transport of cations and nitrate anions through the SLM [18]. When concentrates of fission product solutions are used as the feed solution, and demineralized water as the stripping solution, the concentration gradient of the nitrate anions will force the transport of actinide cations against their own concentration gradient, thus



SCHEME 4 Study of the diastereoisomeric proportions.

leading to their concentration in the stripping solution. Nevertheless, the basicity as well as the polarity of the organic diluent that we have chosen to use in order to improve actinide extraction—by a better solvation of the complex paired anion in the membrane (nitrates are hydrated anions not easily ex-

TABLE 1 Ratio (%) of Products from the Alkaline Hydrolysis of β -Functional Phosphonium Salts **10**

Z	11	12	13	14
ОН	7	0	90	3
NEt₂	7	73	20	0
OMe	14	0	82	1

TABLE 2 Diphosphine Dioxides Tested in Liquid—Liquid

 Extraction
 Extraction



TABLE 3 Results Obtained in Liquid–Liquid Extraction^a

	Pu Ex	traction	Am	Np Extraction		
Compound	D. Pu	% Ext.	D. Am	D. Np	% Ext.	
3a	0.06	5.7	<0.001	0.6	37.5	
3b	0.11	9.9	<0.001	0.45	31	
3c	17	94.9	0.0006	1	50	
6a1	12	92.3	0.04	0.5	33.3	
6b1	20	95.2	0.05	0.9	47.4	
6c1	35	97.2	0.004	1.2	54.5	
6b2	35	97.2	0.02	1.2	54.5	
6b'2	14.2	93.3	0.01	1	50	
6c2	30	96.8	0.004	4.1	80.4	
9bt	0.1	9.1	<0.001	0.45	31	
9bc	0.5	33.3	<0.001	0.35	25.9	
9b1t	28	96.6	0.006	1.1	52.4	
9b1c	41	97.6	0.01	1.8	64.3	
15	0.16	13.8	<0.001	0.19	16	
16	5	83.3	0.003	0.35	25.9	
17	22	95.6	1.2	0.85	45. 9	

^aFeed solution: NaNO₃ (4 M) + HNO₃ (1 M); solvents used: nitrophenyloctylether or nitrophenylhexylether; and strip solution: oxalic acid (0.5 M) or trisodium citrate (0.25 M).

tracted in major conventional organic solvents) lead to substantial transport of nitric acid from the feed to the stripping solution. This reduces cation permeation through the SLM by decreasing the nitrate concentration gradient.

Permeability Determination. The transport of ²³⁷Np, ²³⁹Pu, ²⁴¹Am from synthetic aqueous solutions of NaNO₃ (4 M) and HNO₃ (1 M), was followed by regular measurement of the decrease of radioactivity in the feed solution by *a* spectrometry analysis. This allowed graphical determination of the constant permeabilities *P* (cm·h⁻¹) of actinide permeation through the SLM for 6–7 hours, by plotting the logarithm of the ratio C/C^0 vs. time, as described in the model of mass transfer proposed by Danesi [5]

$$\ln \frac{C}{C^0} = -\frac{\varepsilon \cdot S}{V} \cdot P \cdot t$$

where *C* is concentration of the cation in the feed solution at time *t* (mol·1⁻¹); *C*⁰ is initial concentration of the cation in the feed solution (mol·1⁻¹); ε is volumic porosity of the SLM (%); *S* is membrane surface area (cm²); *V* is volume of feed and stripping solutions (cm³); and *t* is time (h).

Transport experiments were carried out under the same conditions as those previously described with the most promising compounds; their permeability dropped following the decreasing order (Table 4): P_{Pu} 17 > 9b1c > 6c1 > 6a1 > 9b1t > 6c1 > 6c2 > 6b2; P_{Np} 6c1 > 9b1c, 9b1t > 17 > 6b1 > 6a1 > 6b2, 6c2.

CMPO 17, although exhibiting smaller distribution coefficients than 9b1c, is a slightly better carrier for plutonium. The relatively low permeability determined with some extractants (6b2, 6c2) can be explained by the parasitic competition of H_3O^+ , or by insufficient stripping of cations, in spite of the presence of an actinide complexing agent in the stripping solution, such as oxalic acid or sodium citrate.

In the case of neptunium, the hydroquinonic bridged compound **6c1** and, to a lesser extent, mac-

TABLE 4 Results Obtained in Transport Experiments

	Perme (cm	eability ∙h⁻¹)	Maximum Extracted		
Compound	Np	Pu	Np (%)	Pu (%)	
6a1	0.23	2.37	38	85	
6b1	0.62	2.47	41	98	
6c1	1.43	1.95	60	87	
6b2	0.1	0.37	45	80	
6c2	0.1	0.94	60	90	
9b1t	0.84	2.17	73	90	
9b1c	0.84	3	47	86	
17	0.74	3.44	68	100	

rocyclic compounds 9b1c and 9b1t, are better carriers than CMPO.

These transport experiments confirmed the interest of implementing bidentate cyclic compounds such as 9b1c or bidentate linear compounds such as 6c1 to achieve the *a* decontamination on supported liquid membranes.

EXPERIMENTAL

Synthesis of Extractants

Alkylations of phosphines and reduction of diphosphine dioxides were performed in a dry, oxygen-free nitrogen atmosphere, using standard Schlenk techniques. Benzene was dried by refluxing over, and distilling from, sodium benzophenone ketyl under N_2 , the distillate being stored over sodium. DMF was dried by azeotropic distillation of water with benzene (10% v/v) at atmospheric pressure, followed by a distillation of DMF at 20 mm Hg under nitrogen, the distillate being stored on type 4 Å molecular sieves. The commercially available starting compounds were distilled under N_2 . Since there is some danger of detonation on distillation [19], commercially available Si_2Cl_6 96% was used without further purification.

Melting points were determined using a MET-LER FP5 or a Wild LEITZ 350 apparatus. Infrared spectra were recorded on a PERKIN-ELMER 377 spectrophotometer; IR samples were prepared as KBr pellets unless noted otherwise. Spectral bands are reported in cm⁻¹. The band intensity is noted as follows: vw = very weak; w = weak; m = medium; s = strong; vs = very strong. ¹H-NMR spectra were taken on either a BRUKER Ac 250 or a BRUKER Ac 200 instrument. The chemical shifts (δ) are reported in parts per million (ppm). Solvent provided the internal deuterium lock signal. The spin multiplicity is noted as follows: s = singlet; d = doublet; t = triplet;q = quartet; m = multiplet. Proton decoupled ¹³C and ³¹P-NMR spectra were collected on a BRUKER Ac 200 instrument. Microanalyses were carried out by the Service Central de Microanalyse, CNRS, Montpellier. Mass spectral data were collected on a JEOL JMS-DX 300 spectrometer.

Notes: (a) To obtain the phosphonium salts as iodides or tetraphenylborates required anion exchange, carried out by repeated washing of a solution of phosphonium salts in CH_2Cl_2 or $CHCl_3$, with aqueous solutions of NaI or stirred in acetone with NaBPh₄. This operation will not be cited again below.

(b) Compounds with a hydroquinonic bridge c contain a few percent (less than 3%) of impurity (detected by ¹H, ¹³C NMR and confirmed by mass spectroscopy), because of the presence in 1c of the higher homolog ($Z = p - C_6 H_4 O_2 - (CH_2)_3 - p - C_6 H_4 O_2 -)$.

Preparation of Linear Bisphosphonium Salts 2 or 5

General Procedure for the Synthesis of Salts 2. A mixture of appropriate dihalogenated reagent, triphenylphosphine (2.5 equivalents) in anhydrous dimethylformamide, is refluxed during 16 hours under nitrogen. After cooling, and concentration of DMF, the residue obtained is dissolved in CHCl₃. The precipitation of the salt in ether (volume ratio CHCl₃/Et₂O:1/10) is followed by crystallization in CHCl₃/AcOEt.

General Procedure for Synthesis of Salts 5. A mixture of linear diphosphine and halogenated reagent (2.5 equivalents) in anhydrous dimethylformamide is warmed between 70 and 150°C (depending on the alkylating agent used) during more than 20 hours under nitrogen. After cooling, evaporation of the solvent, and exchange of anion with NaI or NaBPh₄, the crude oil is precipitated in a tenfold volume of ether or hexane and the solid obtained is crystallized from CHCl₃/AcOEt.

The yields, NMR, IR, and mass characteristics of the disalts obtained are gathered in Table 5. Specific details are given for each compound.

1,8-Octamethylene Bis-triphenylphosphonium Dibromide 2a. Yield = 78%. mp = $262^{\circ}C$ (CHCl₃/ AcOEt). IR: 1010vw, 1030vw, 1070vw, 1115vs, 1165vw, 1180w, 1190w, 1235w, 1250m.

4-Oxa-1,7-heptamethylene Bis-triphenylphosphonium Dibromide 2b. Yield = 87%. mp = 260° C (CHCl₃/AcOEt). Anal. calcd. for (C₄₂H₄₂Br₂OP₂ + 1/2 H₂O): C, 63.57; H, 5.46; O, 3.02. Found: C, 63.62; H, 5.46; O, 2.77. IR: 1010vw, 1030w, 1050w, 1075w, 1110vs, 1160w, 1190m, 1210vw, 1225w.

1,4-Bis(3-triphenylphosphoniopropoxy)benzene Dibromide 2c. Yield = 90%. mp = 268°C (CHCl₃/AcOEt) (litt. 250°C) [15]. IR: 1035s, 1070w, 1110vs, 1160w, 1182m, 1230vs. ¹³C NMR (CDCl₃, c = 0.7 M): $\delta = 19.69$ (d, ¹ $J_{PC} = 52.7$ Hz, CH₂-P); 22.83 (s, C-CH₂-C); 66.97 (d, ³ $J_{PC} = 16.5$ Hz, CH₂-O); 115.61 (s, phenolic C); 118.01 (d, ¹ $J_{PC} = 83.3$ Hz, ipso); 130.51 (d, ³ $J_{PC} = 12.6$ Hz, meta); 133.60 (d, ² $J_{PC} = 10.0$ Hz, ortho); 135.12 (d, ⁴ $J_{PC} = 2.8$ Hz, para); 152.38 (s, phenolic C-O).

1,8-Octamethylene Bis-dodecyldiphenylphosphonium Diiodide 5a1. Reaction conditions: 140° C during 80 hours. Yield = 70%. mp = 112° C. IR: 1025vw, 1065vw, 1085w, 1115s, 1157m, 1175vw, 1220vw, 1235vw.

4-Oxa-1,7-heptamethylene Bis-dodecyldiphenylphosphonium Bistetraphenylborate 5b1. Reaction conditions: 150°C during 20 hours. Yield_{crude} = 96%. mp = 270°C. Anal. calcd. for $C_{102}H_{102}B_2O_2P_2$: C,

	Viold			$\delta^{\imath} H NMF$	^{₽а,ь} (J _{in} , Hz)		Magac
Compound	(%)	$\delta^{31} P^{a}$	C–CH₂–P	C–CH₂–O	CCH2C	CH₃	$(M - X)^+$
2a	78	24.7	3.50-3.65 (m, 4H)		1.22 (m, 4H)ª 1.57 (m, 8H)ª	-	715
2b	87	25.5	3.67 (4H) (t, ³ <i>J</i> _{uu} = 5)	3.75–4.00 (m, 4H)	1.70–2.00 (m, 4H)		703
2c	90	24.4	3.45-3.65 (m. 4H)	4.05-4.15 (m. 4H)	2.00–2.20 (m. 4H)	—	795
5a1	70	28.4	`3.09΄ (m, 8H)⁰	<u> </u>	0.95–1.25 (m, 36H) 1 40 (m, 16H)ª	0.74 (t 6H ³ ./ = 7)	947
5b1	96	26.6	2.90-3.13 (m, 8H)	3.39 (4H) (t, ³J _{HH} = 6)	1.11 (m, 32H) ^d 1.36 (m, 8H) ^d 1.53−1.73 (m, 4H)	$\begin{array}{l} 0.76 \ (6H) \\ (t, \ ^{3}J_{\rm HH} \ = \ 6) \end{array}$	
5c1	82	28.6	31.6 (m, 4H)° 3.41 (m, 4H)°	4.02 (m, 4H)⁴	1.15 (m, 32H) ^d 1.47 (m, 8H) ^d 1.98 (m, 4H) ^e	0.82 (6H) (t, ^з J _{нн} = 6)	450'
5b2	99	30.1	3.30-3.65 (m, 8H)	3.30-3.65 (m, 8H)	$1.14 (4H)^{\prime}$ (t. ³ J _{uu} = 7)	3.01 (s. 6H)	
5c2	99	29.0	3.25–3.80 (m, 8H)	3.25–3.80 (m, 4H) 4.00–4.20 (m, 4H)	1.75–2.10 (m, 8H)	3.23 (s, 6H)	835

TABLE 5 Yields and Spectroscopic Characteristics of Linear Bisphosphonium Salts 2 or 5

^aThe solvent used is CDCl₃ except for **2c**, **5b1** (CD₃OD).

^bThe aromatic protons give a multiplet from 7.40 to 8.00 except for **5b1** (9.10–9.50) with supplementary singlet at 6.80, 6.66 for **2c**, **5c1** and a multiplet 6.60–6.80 for **5c2**.

°Fast Atomic Bombardment in nitrobenzyl alcohol.

 $d\Delta v/2 = 11 - 15$ Hz.

 $^{\circ}\Delta v/2 = 27$ Hz. $^{\prime}(M - 2Br)^{2+}/2.$

85.82; H, 7.20; O, 1.12. Found: C, 85.02; H, 7.30; O, 0.98. IR: 1035w, 1065w, 1140w, 1150w, 1180vw, 1220w.

1,4-Bis(3-dodecyldiphenylphosphoniopropoxy)benzene Dibromide 5c1. Reaction conditions: 140° C during 48 hours. Yield = 82%. mp = $56-57^{\circ}$ C (Leitz). IR (CHCl₃): 1025m, 1052m, 1110s, 1170w, 1225s.

4-Oxa-1,7-heptamethylene Bis-(2'-methoxyethyl)diphenylphosphonium Diiodide 5b2. Reaction conditions: 100°C during 70 hours. Yield = 99%. IR: 1015vw, 1070vw, 1118s, 1165vw, 1230s.

1,4-Bis[3-(3'-methoxypropyl)diphenylphospho-

niopropoxy]benzene Diiodide 5c2. Reaction conditions: 70°C during 72 hours. Yield = 99%. IR: 1028w, 1060w, 1090w, 1113s, 1170w, 1230m. ¹³C NMR (CDCl₃, c = 0.7 M): $\delta = 18.30$ (d, C-CH₂-C, ²J_{PC} = 2.7 Hz); 19.35 (s, C-CH₂-C); 22.16 (d, ¹J_{PC} = 21.1 Hz, CH₂-P); 22.47 (d, ¹J_{PC} = 20.5 Hz, CH₂-P); 58.60 (s, O-CH₃); 66.76 (d, ³J_{PC} = 16.3 Hz, CH₂-O); 70.66 (d, ³J_{PC} = 15.1 Hz, CH₂-O); 115.46 (s, phenolic C); 117.61 (d, ¹J_{PC} = 83.3 Hz, ipso); 130.34 (d, ³J_{PC} = 10.2 Hz, meta); 132.88 (d ²J_{PC} = 9.6 Hz, ortho); 134.82 (d, ⁴J_{PC} = 2.9 Hz, para); 152.33 (s, phenolic C-O).

Preparation of Cyclic Bisphosphonium Salts 8

General Procedure for the Synthesis of Salts 8. The cyclization is achieved under high dilution conditions obtained with a multistep dilution process based on solvent recycling [15]. The yields, NMR, IR, and mass characteristics of the disalts obtained are gathered in Table 6. Specific details are given for each compound.

5, 5,13,13-Tetraphenyl-1,9-dioxa-5,13-diphosphoniacyclohexadecane Dibromide 8b. Yield = 41%. mp = $306-308^{\circ}$ C (CHCl₃/AcOEt-Leitz). IR: 1000m, 1025m, 1055w, 1068m, 1080w, 1110vs, 1170m, 1188m, 1220w, 1230w, 1245m.

6,6,16,16-Tetraphenyl-1,11-di-p-phenylene-2,10, 12,20-tetraoxa-6,16-diphosphoniacycloeicosaphane Diodide 8c. Yield = 16%. mp > 350°C (CHCl₃-MeOH/AcOEt-Leitz). IR: 1000s, 1032s, 1050w, 1070w, 1090w, 1112s, 1165w, 1175w, 1212w, 1230w.

6, 6, 14, 14-Tetraphenyl-1-p-phenylene-2, 10, 18-trioxa-6, 14-diphosphoniacyclooctadecaphane Diodide **8bc**. Yield = 35% [15b].

5, 13-Didodecyl-5, 13-diphenyl-1, 9-dioxa-5, 13-di-

	Viold			'H NMR (J _{in} , Hz) ^{a,b}		Maaas		
Compound	(%)	d (%)	ound (%)	δ) δ ³¹ Ρ ^a C–CH	C–CH ₂ –P	<i>C–CH₂–O</i>	C–CH₂–C	CH₃	$(M - X)^+$
8b	41	28.5	3.10–3.34 (m. 8H)	3.38 (8H) (t. ³ Juu = 5)	1.60–1.80 (m. 8H)		649		
8c	16	27.8	3.05–3.80 (m, 8H)	3.85–4.30 (m, 8H)	1.80–2.30 (8H)		881		
8b1	57	32.32₫ 32.46₫	2.65–3.85 (m, 12H)	2.65–3.85 (m, 8H)	1.4–2.15 (m, 48H)	0.86 (t, ³ <i>J</i> _{нн} = 7, 6Н)	881		

TABLE 6 Yields and Spectroscopic Characteristics of Macrocyclic Bisphosphonium salts 8

^aThe solvent used is CDCl₃ except for **8c** (DMSO-d₆).

^bThe aromatic protons give a multiplet from 7.50 to 8.05 with supplementary singlet at 6.72 for 8c.

"Fast Atomic Bombardment in nitrobenzyl alcohol.

"Two diastereoisomers whose signals have the same intensity.

phosphoniacyclohexadecane Diiodide **8b1**. Mixture of cis- and trans-isomers. Yield = 57%. mp = 172– 174°C (CHCl₃/AcOEt/hexane-Leitz). IR: 1000vw, 1030w, 1050w, 1100s, 1117s, 1160w, 1185vw, 1220w. Anal. calcd. for C₄₈H₈₄I₂O₂P₂: C, 57.13; H, 8.39; O, 3.17. Found: C, 57.43; H, 8.19; O, 3.90. ¹³C NMR (CDCl₃, *c* = 0.09 M) characteristic signals: δ = 13.90 (s, CH₃); 69.15 (d, ${}^{3}J_{PC} = 10.0$ Hz, CH₂O); 117.33 (d, ${}^{1}J_{PC} = 79.1$ Hz, ipso); 117.40 (d, ${}^{1}J_{PC} = 80.0$ Hz, ipso); 130.09 (d, ${}^{3}J_{PC} = 11.8$ Hz, meta); 132.26 (d, ${}^{2}J_{PC} =$ 9.3 Hz, ortho); 132.35 (d, ${}^{2}J_{PC} = 8.9$ Hz, ortho); 134.11 (s, para).

Alkaline Hydrolysis of Bisphosphonium Salts

General Procedure for the Synthesis of Diphosphine Dioxides 3 and 9. The hydrolysis of the bisphosphonium salts is achieved using 10 equivalents of sodium hydroxide (5 N) in water with an organic solvent (homogeneous: ethanol; heterogeneous: toluene or benzene). After concentration (if ethanol is used), extraction of the aqueous phase with dichloromethane, the organic phases are combined, washed to neutrality, dried with Na₂SO₄, then concentrated. The residue is crystallized or chromatographed. The yields, NMR, IR, and mass characteristics of the linear and cyclic diphosphine dioxides obtained are gathered, respectively, in Tables 7 and 8. Specific details are given for each compound.

1,8-Octamethylene bis-diphenylphosphine Dioxide 3a. Reaction conditions: 20 hours in refluxing benzene/H₂O. Yield = 89%. mp = 168°C (benzene/heptane). IR: 1007w, 1027w, 1067m, 1077w, 1099s, 1105s, 1117vs, 1157s, 1177vs, 1225m. Anal. calcd. for $C_{32}H_{36}O_2P_2$: C, 74.69; H, 7.05; O, 6.22. Found: C, 74.46; H, 7.17; O, 6.52.

4-Oxa-1,7-heptamethylene bis-diphenylphosphine Dioxide 3b. Reaction conditions: 24 hours in refluxing benzene/H₂O. Yield = 97%. mp = 151° C (benzene/hexane). IR: 1025w, 1028m, 1040m, 1055w, 1070m, 1075w, 1105vs, 1120vs, 1160m, 1185vs, 1200vs, 1210m, 1220m. Anal. calcd. for $C_{30}H_{32}O_{3}P_{2}$: C, 71.70; H, 6.42; O, 9.55. Found: C, 71.95; H, 6.63; O, 9.89.

1,4-Bis(3-diphenylphosphinopropoxy dioxide) Benzene 3c. Reaction conditions: 48 hours in refluxing EtOH/H₂O. Yield = 82%. mp = 183° C (benzene/hexane). IR: 1015m, 1025s, 1065m, 1105m, 1118s, 1185vs, 1220vs, 1230vs. Anal. calcd. for C₃₆H₃₆O₄P₂: C, 72.72; H, 6.10; O, 10.76. Found: C, 72.49; H, 6.30; O, 10.92.

1,8-Octamethylene bis-dodecylphenylphosphine Dioxide 6a1. Reaction conditions: 120 hours in refluxing benzene/H₂O. Yield = 100%. mp = 57°C. IR: 1027vw, 1070w, 1112s, 1164vs. Anal. calcd. for $C_{44}H_{76}O_2P_2$: C, 75.60; H, 10.96; O, 4.58. Found: C, 75.58; H, 11.57; O, 5.19.

4-Oxa-1,7-heptamethylene Bis-dodecylphenylphosphine Dioxide 6b1. Reaction conditions: 120 hours in refluxing benzene/H₂O. Yield = 63%. mp = 70°C (benzene/hexane). IR: 1012vw, 1025w, 1070m, 1113vs, 1165vs, 1185m, 1205m, 1220m. Anal. calcd. for C₄₄H₇₂O₂P₂: C, 73.43; H, 10.56; O, 6.99. Found: C, 73.10; H, 9.57; O, 6.97.

1,4-Bis(3-dodecylphenylphosphinopropoxy dioxide) Benzene 6c1. Reaction conditions: 86 hours in refluxing benzene/H₂O. Yield = 47%. mp = 67-68°C (benzene/hexane-Leitz). IR: 1020w, 1070w, 1114m, 1161s, 1169s, 1241s. Anal. calcd. for C₄₈H₇₆O₂P₂: C, 74.00; H, 9.83; O, 8.21. Found: C, 72.84; H, 10.17; O, 8.28. ¹³C NMR (CDCl₃, c = 0.2M) characteristic signals: $\delta = 13.98$ (s, CH₃); 68.13 (d, ³J_{PC} = 13.9 Hz, CH₂O); 115.21 (s, phenolic C); 128.51 (d, ³J_{PC} = 11.1 Hz, meta); 130.27 (d, ²J_{PC} = 8.8 Hz, ortho); 131.41 (d, ⁴J_{PC} = 2.7 Hz, para); 132.19 (d, ¹J_{PC} = 92.2 Hz, ipso); 152.76 (s, phenolic C–O).

4-Oxa-1,7-heptamethylene Bis-(2'-ethoxyethyl)phenylphosphine Dioxide 6b2. Reaction conditions: 96 hours in refluxing EtOH/H₂O. Yield = 58%. mp = $73-74^{\circ}$ C (Leitz). Rf = 0.23 (SiO₂-AcOEt/MeOH 70/30-UV). IR: 1000vw, 1012m, 1035w, 1050w,

	Viold			¹ H NMF	R (J _{in} , Hz) ^{a,b}		
Compound	(%)	$\delta^{31} P^{a}$	CCH₂P	CCH₂O	C–CH₂–C	CH3	Mass°
3a	89	33.0	2.10–2.25 (m, 4H)	_	1.10–1.20 (m, 4H) 1.25–1.30 (m, 4H) 1.45–1.65 (m, 4H)	_	(<i>M</i> + <i>H</i>) ⁺ = 515
3b	97	33.2	2.10–2.40 (m, 4H)	3.36 (4H) (t, ³ <i>J</i> _{HH} = 6)	1.70–2.00 (m, 4H)	_	<i>M</i> ⁺ = 502
3c	82	33.2	2.30–2.60 (m, 4H)	3.94 (4H) (t, ^з J _{нн} = 6)	2.00–2.20 (m, 4H)	_	<i>M</i> ^{+ ·} = 594
6a1	100	41.2	1.70–2.00 (m, 8H)	<u> </u>	1.10–1.70 (m, 52H)	0.86 (6H) (t, ³ J _{HH} = 6.8)	$(M + H)^+ = 699$
6b1	63	41.1	1.45–2.10 (m, 8H)	3.20–3.40 (m, 4H)	`1.21 (m, 36H)⁰ 1.45−2.10 (m, 8H)	0.87 (6H) (t, ³J _{HH} = 6)	$(M + H)^+ = 687$
6 c1	47	41.0	1.10-2.25 (m, 8H)	3.89 (4H) (t, ³ J _{HH} = 4.6)	1.10–2.25 (m, 44H)	0.87 (6H) (t. ${}^{3}J_{\rm uu} = 6$)	<i>M</i> ^{+ ·} = 778
6b2	58	39.6	1.60–2.40 (m, 8H)	3.25–3.80 (m, 12H)	1.60–2.40 (m, 4H)	(1.11 (3H)) (t, ${}^{3}J_{HH} = 7)$ 1.12 (3H) (t, ${}^{3}J_{} = 7)$	M ^{+ ·} = 494
6b′2	38	33.3⁴ 39.5⁴	1.55–2.40 (m, 6H)	3.25–3.80 (m, 8H)	1.55–2.40 (m, 4H)	(1.07 (3H)) (t, ${}^{3}J_{UH} = 7)$	<i>M</i> ^{+ ·} = 498
6c2	99	41.2	1.60–2.30 (m, 8H)	3.00–3.50 (m, 4H) 3.70–4.00 (m, 4H)	1.60–2.30 (m, 8H)	3.00–3.50 (m, 6H)	<i>M</i> ^{+ -} = 586

TABLE 7 Yield and Spectroscopic Characteristics of Linear Diphosphine Dioxides 3 or 6

^aThe solvent used is CDCl₃. ^bThe aromatic protons give a multiplet from 7.20 to 8.00 with supplementary singlet at 6.74 for **3c** and 6.60–6.80 (m) for **6c2**. ^cElectronic impact except for **3a** (FAB in GT), **6a1** and **6b1** (FAB in NOBA).

^dBoth signals have the same intensity.

 $e\Delta v/2 = 10$ Hz.

TABLE 8 Y	ields and S	pectrostopic	Characteristics o	f Macrocycl	lic Diphos	phine d	ioxides 9)
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Compounds	Viold			¹ H NMR (J _{in} , Hz) ^{a,b}			Masso
	(%)	$\delta^{_{31}}\!P^{_{\mathrm{a}}}$	C–CH₂–P	CCH₂O	C–CH₂–C	CH_{3}	M ⁺⁺
9bt	43	41.7	1 <i>.</i> 65–2.40 (m, 8H)	3.35–3.65 (m, 8H)	1.65–2.40 (m, 8H)	_	448
9bc	29	41.1	1.65–2.35 (m, 8H)	3.45-3.65 (m, 8H)	1.65–2.35 (m, 8H)		448
9c	31	45.8ª 45.7ª	1.50–2.40 (m. 8H)	3.80–4.00 (m. 8H)	0.85–1.00 (m. 8H)		632
9b1t	43	50.0	1.50–1.90 (m, 12H)	3.35–3.55 (m, 8H)	1.20–1.90 (m, 48H)	0.87 (6H) (t, ³J _{HH} = 6.5)	632
9b1c	56	49.6	1.50–1.90 (m, 12H)	3.45–3.55 (m, 8H)	1.20–1.90 (m, 48H)	0.85 (6H) (t, ³ J _{HH} = 6.5)	632

^aThe solvent used is CDCl₃ except for **9c** (CD₃OD).

^bThe aromatic protons give a multiplet from 7.20 to 8.00 with supplementary singlet at 6.76 for 9c.

°Electronic impact.

«Two diastereoisomers.

1070m, 1113vs, 1127vs, 1165vs, 1220m. Anal. calcd. for $C_{26}H_{40}O_5P_2$: C, 63.15; H, 8.15; O, 16.18. Found: C, 63.22; H, 8.29; O, 16.06. ¹³C NMR (CDCl₃, c =0.25M): $\delta = 14.85$ (s, CH₃); 21.62 (d, ²J_{PC} = 3.9 Hz, C-CH₂-C); 27.04 [d, ¹J_{PC} = 69.8 Hz, CH₂-P(O)]; 31.06 [d, ¹J_{PC} = 67.4 Hz, CH₂-P(O)]; 63.52 (d, ²J_{PC} = 1.9 Hz, CH₂-O); 66.05 (s, Me-CH₂-O); 70.29 (d, ³J_{PC} = 14.8 Hz, CH₂-O); 128.42 (d, ³J_{PC} = 11.3 Hz, meta); 130.12 (d, ²J_{PC} = 9.0 Hz, ortho); 131.44 (d, ⁴J_{PC} = 2.7 Hz, para); 132.15 (d, ¹J_{PC} = 83.8 Hz, ipso).

4-Oxa-1,7-heptamethylene (2'-ethoxyethyl)phenylphosphine Diphenylphosphine Dioxide **6b'2**. Reaction conditions: 96 hours in refluxing EtOH/H₂O. Yield = 38%. Rf = 0.37 (SiO₂-AcOEt/MeOH 70/30–UV). IR: 1000w, 1025w, 1075m, 1106vs, 1112vs, 1183s. ¹³C NMR (CDCl₃, c = 0.25M): δ = 14.86 (s, CH₃); 21.65 (d, ²J_{PC} = 3.9 Hz, C-CH₂-C); 21.77 (d, ²J_{PC} = 3.6 Hz, C-CH₂-C); 26.20 [d, ¹J_{PC} = 73.0 Hz, CH₂-P(O)]; 27.02 [d, ¹J_{PC} = 69.7 Hz, CH₂-P(O)]; 31.06 [d, ¹J_{PC} = 67.4 Hz, CH₂-P(O)]; 63.51 (d, ²J_{PC} = 2.1 Hz, CH₂-O); 66.08 (s, Me-CH₂-O); 70.20 (d, ³J_{PC} = 14.6 Hz, CH₂-O); 70.29 (d, ³J_{PC} = 14.8 Hz, CH₂-O); 128.47 (d, ³J_{PC} = 10.6 Hz, meta); 128.48 (d, ³J_{PC} = 3.0 Hz, 2 meta); 130.13 (d, ²J_{PC} = 9.1 Hz, ortho); 130.56 (d, ²J_{PC} = 9.3 Hz, 2 ortho); 131.49 (d, ⁴J_{PC} = 3.0 Hz, para); 131.55 (d, ⁴J_{PC} = 2.9 Hz, 2 para); 132.08 (d, ¹J_{PC} = 93.7 Hz, ipso); 132.74 (d, ¹J_{PC} = 98.5 Hz, 2 ipso).

1,4-Bis[3-(3'-methoxypropyl)phenylphosphinopropoxy Dioxide]benzene 6c2. Reaction conditions: 72 hours in refluxing benzene/H₂O. Yield = 99%. IR: 1027vw, 1049w, 1062w, 1107vs, 1157w, 1187vw, 1212m. ¹³C NMR (CDCl₃, c = 0.25M): $\delta = 21.68$ (d, ²J_{PC} = 3.8 Hz; C-CH₂-C); 26.58 [d, ¹J_{PC} = 69.3 Hz, CH₂-P(O)]; 26.70 [d, ¹J_{PC} = 69.8 Hz, CH₂-P(O)]; 58.35 (s, O-CH₃); 68.14 (d, ³J_{PC} = 13.9 Hz, CH₂-O); 72.30 (d, ³J_{PC} = 14.2 Hz, CH₂-O); 115.26 (s, phenolic CH); 128.60 (d, ³J_{PC} = 11.2 Hz, meta); 130.35 (d, ²J_{PC} = 8.9 Hz, ortho); 131.55 (d, ⁴J_{PC} = 2.8 Hz, para); 131.93 (d, ¹J_{PC} = 93.0 Hz, ipso); 152.80 (s, phenolic C-O).

Trans-5,13-diphenyl-1,9-dioxa-5,13-diphosphacyclohexadecane Dioxide 9bt. Reaction conditions: 50 hours in refluxing EtOH/H₂O. Yield = 43%. Rf = 0.4 (SiO₂-AcOEt/MeOH 70/30–UV). mp = 170.5–171°C (benzene/hexane-Leitz). IR: 1029m, 1047m, 1055m, 1073s, 1100vs, 1155vs, 1165vs, 1175vs, 1232s. Anal. calcd. for C₂₄H₃₄O₄P₂: C, 64.28; H, 7.64; O, 14.27. Found: C, 64.03; H, 7.58; O, 13.97. ¹³C NMR (CDCl₃, *c* = 0.35M): δ = 22.15 (d, ²J_{PC} = 3.7 Hz, C–CH₂–C); 26.20 [d, ¹J_{PC} = 69 Hz, CH₂–P(O)]; 69.94 (d, ³J_{PC} = 12.0 Hz, CH₂–O); 128.49 (d, ³J_{PC} = 11.1 Hz, meta); 130.11 (d, ²J_{PC} = 8.8 Hz, ortho); 131.43 (d, ⁴J_{PC} = 2.7 Hz, para); 132.67 (d, ¹J_{PC} = 92.7 Hz, ipso). The determination of the trans stereoisomerism has been achieved by X-ray diffraction analysis [17].

Cis-5,13-diphenyl-1,9-dioxa-5,13-diphosphacy-

clohexadecane Dioxide **9bc**. Reaction conditions: 50 hours in refluxing EtOH/H₂O. Yield = 29%. Rf = 0.27 (SiO₂-AcOEt/MeOH 70/30–UV). mp = 175–176°C (benzene/hexane-Leitz). IR: 1000m, 1015w, 1025m, 1040m, 1057s, 1065s, 1075m, 1100vs, 1140s, 1148vs, 1161vs, 1175vs, 1213m. Anal. calcd. for C₂₄H₃₄O₄P₂: C, 64.28; H, 7.64; O, 14.27. Found: C, 64.14; H, 7.85; O, 14.15. ¹³C NMR (CDCl₃, *c* = 0.35M): δ = 22.15 (d, ²J_{PC} = 3.8 Hz, C-CH₂-C); 27.43 [d, ¹J_{PC} = 69.1 Hz, CH₂-P(O)]; 69.88 (d, ³J_{PC} = 11.3 Hz, CH₂-O); 128.49 (d, ³J_{PC} = 11.1 Hz, meta); 130.05 (d, ²J_{PC} = 8.8 Hz, ortho); 131.41 (d, ⁴J_{PC} = 2.7 Hz, para); 132.96 (d, ¹J_{PC} = 92.6 Hz, ipso). The determination of the cis stereoisomerism has been achieved by X-ray diffraction analysis [17].

6,16-Diphenyl-1,11-di-p-phenylene-2,10,12,20-dioxa-6,16-diphosphacycloeicosaphane 6,16-Dioxide 9c. Mixture of cis and trans diastereoisomers. Reaction conditions: 48 hours in refluxing EtOH/H₂O. Yield = 31%. Rf = 0.1 and 0.25 (SiO₂-AcOEt/MeOH 90/10-UV). mp = 231-233°C (benzene/hexane-Leitz). IR: 1040m, 1165m, 1215m. ¹³C NMR (CD₃OD, c = 0.03M): $\delta = 22.57$ (s, C-CH₂-C); 26.47 [d, ¹J_{PC} = 69.5 Hz, CH₂-P(O)]; 68.68 (d, ³J_{PC} = 12.8 Hz, CH₂-O); 116.94 (s, phenolic CH); 131.06 (d, ³J_{PC} = 11.4 Hz, meta); 130.31 (d, ²J_{PC} = 9.2 Hz, ortho); 132.50 (d, ¹J_{PC} = 93 Hz, ipso); 133.29 (s, para); 153.93 (s, phenolic C-O).

5,13-Bis-dodecyl-1,9-dioxa-5,13-diphosphacyclo-5,13-Dioxide (a *isomer*) hexadecane 9b1c. Reaction conditions: 72 hours in refluxing EtOH/H₂O. Yield = 43%. Rf = 0.36 (SiO₂-AcOEt/MeOH $80/20-I_2$). mp = $115-116^{\circ}C$ (benzene/hexane-Leitz). IR: 1010w, 1030w, 1055vw, 1080w, 1105vs, 1145s, 1170s, 1198w, 1210m, 1225m, 1235m. Anal. calcd. for $C_{34}H_{74}O_4P_2$: C, 68.32; H, 11.78; O, 10.11. Found: C, 68.68; H, 11.51; O, 10.03. ¹³C NMR (CDCl₃; c = 0.09M) characteristic signals: $\delta = 14.00 \text{ (s, CH}_3\text{)}; 70.29 \text{ (d, } {}^{3}J_{PC} = 12.6 \text{ Hz, CH}_2\text{-O}\text{)}.$

5,13-Bis-dodecyl-1,9-dioxa-5,13-diphosphacyclohexadecane 5,13-Dioxide (β isomer) 9b1t. Operating conditions: 72 hours in refluxing EtOH/H₂O. Yield = 56%. Rf = 0.1 (SiO₂-AcOEt/MeOH 80/20-I₂). mp = 128.5-129°C (benzene/hexane-Leitz). IR: 1017w, 1032w, 1060w, 1095s, 1117s, 1150vs, 1182m, 1210m, 1220m. Anal. calcd. for C₃₄H₇₄O₄P₂: C, 68.32; H, 11.78; O, 10.11. Found: C, 68.68; H, 11.71; O, 10.41. ¹³C NMR (CDCl₃, c = 0.09M) characteristic signals: δ = 13.88 (s, CH₃); 70.29 (d, ³J_{PC} = 12.2 Hz, CH₂-O).

Reduction of Diphosphine Dioxides

General Procedure for the Synthesis of Diphosphines 4 and 7. An excess of Si_2Cl_6 (2.5 equivalents) is added to a refluxing solution of diphosphine dioxide in benzene under nitrogen and reaction is continued for 1/2 hour. The reaction mixture is then cooled to 0°C, then hydrolyzed by adding a 37% aqueous sodium hydroxide solution (15 equivalents). After decantation of the filtrate, followed by extraction with CHCl₃, the organic phases are combined, washed with water to neutrality, and dried over Na₂SO₄. The removal of the solvent leads to the crude diphosphines. The yields, NMR, IR, and mass characteristics of the diphosphines obtained are gathered in Table 9. Specific details are given for each compound.

1,8-Octamethylene Bis-diphenylphosphine 4a. Yield = 81%. mp = $107.5-108^{\circ}C$ (Leitz). Homogeneous in TLC: Rf = 0.7 (SiO₂-CHCl₃-dyeing reagent: NiBr₂/EtOH). IR: 1000w, 1025m, 1065m, 1070m, 1095m, 1152vw, 1160vw, 1170vw, 1182vw, 1195vw, 1260w. Anal. calcd. for (C₃₂H₃₆P₂ + 1/2 H₂O): C, 78.19; H, 7.53. Found: C, 78.11; H, 7.78.

4-Oxa-1,7-heptamethylene Bis-diphenylphosphine **4b**. Yield = 89%. mp = 82°C. Single spot in TLC: Rf = 0.7 (SiO₂-CHCl₃-dyeing reagent: NiBr₂/EtOH). IR: 1000m, 1012w, 1030m, 1045m, 1070m, 1110vs, 1160w, 1165w, 1175vw, 1190vw, 1200w. Anal. calcd. for $C_{30}H_{32}OP_2$: C, 76.58; H, 6.86. Found: C, 76.03; H, 6.42.

1,4-Bis(3-diphenylphosphinopropoxy)benzene 4c. Yield = 80%. mp = 97°C [litt. 99°C(MeOH)] [15]. Single spot in TLC: Rf = 0.7 (SiO₂-CHCl₃-dyeing reagent: NiBr₂/EtOH). IR: 1001w, 1025s, 1046s, 1068w, 1100w, 1110w, 1232vs. Anal. calcd. for C₃₆H₃₆O₂P₂: C, 76.85; H, 6.45. Found: C, 76.31; H, 5.88.

4-Oxa-1,7-heptamethylene Bis-dodecylphenylphosphine 7b1. Yield = 68%. Precipitate in cold ethanol. Single spot in TLC: Rf = 0.75 (SiO₂--CH₂Cl₂dyeing reagent: NiBr₂/EtOH). IR (film): 1000vw, 1030vw, 1070vw, 1112s, 1155vw, 1195vw.

Determination of Distribution Coefficients

The distribution coefficients *D* of actinides, defined as the equilibrium ratio of the actinide species between the organic and the aqueous phases, were determined at room temperature (25°C) by mixing the same volume of each phase at 100 rpm in a polypropylene test tube, and then measuring the radioactivity in each phase by *a* spectrometry.

The determination of D in the extraction experiments was performed by mixing 5 mL of the organic phase, i.e., a (0.01 M) solution of the studied extractant in Nitrophenylhexylether or Nitrophenyloctylether, and 5 mL aqueous feed solution [NaNO₃ (4 M), HNO₃ (1 M), and containing traces of actinide Pu (IV), Np [mainly (V)], or Am (III)]. Then, to determine D in the stripping experiments, 4 mL of the last organic phase was mixed with 4 mL of aqueous stripping solution containing an actinide complexing agent [oxalic acid (0.5 M) or sodium citrate (0.25 M)]. Duplicate runs of each experiment were routinely performed.

Supported Liquid Membranes. A thin flat sheet SLM device described by Stolwijk [20] was used. The volume of both aqueous solutions was 50 cm³. The membrane was a &Celgard 2500 (of 25 μ m thickness and 45% volume porosity) polypropylene microporous support soaked with a 10^{-2} M solution of the Nitrophenylhexylether tested compounds in (NPHE). The surface area of the membrane was about 15–16 cm², depending on the device; the mass of the organic phase in the membrane is about 25 μ g. This mass is determined by measuring the activity of the membrane after soaking it in an organic phase containing nuclides.

Permeability Determination

The transport of 237 Np, 239 Pu, 241 Am from synthetic aqueous solutions of NaNO₃ (4 M) and HNO₃ (1 M), was followed by regular measurement of the decrease of radioactivity in the feed solution and of the

TABLE 9 Yields and Spectroscopic Characteristics of Diphosphines 4 to 7

Compound	Vield	liald		[†] H NMR (J _{in} , Hz) ^{a,b}		Mass∘ M⁺
	(%)	$\delta^{31} P^{a}$	C–CH₂–P	<i>C–CH₂–O</i>	C–CH₂–C	CH₃	
4a	81	- 15.6	2.06 (4H) (t. ³ J ₀₀ = 7)	_	1.10–1.43 (m. 12H)	_	482
4b	89	15.7	2.10–2.30 (m. 4H)	3.50 (4H) (t. ³ Juu = 6)	1.70–1.90 (m. 4H)	—	470
4c	80	- 15.9	1.70–2.40 (m. 4H)	(3.98 (4H)) (t. $^{3}J_{\mu\mu} = 6)$	1.70–2.40 (m, 4H)	—	562
7b1	68	-23.9	1.50–1.70 (m, 8H)	3.36(4H) (t, ${}^{3}J_{HH} = 6$)	1.10–1.70 (m, 44H)	0.89 (6H) (t, ³ <i>J</i> _{HH} = 6)	

"The solvent used is CDCl₃.

^bThe aromatic protons give a multiplet from 7.20 to 7.60 with a supplementary multiplet 6.76–6.81 for 3c.

electronic impact.

increase in the strip solution [sodium citrate (0.25 M)] by *a* spectrometry analysis. This allowed graphical determination of the constant permeabilities *P* (cm·h⁻¹) of actinide permeation through the SLM for 6–7 hours, by plotting the logarithm of the ratio C/C^0 vs. time.

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